

D.R.B. ENGINEERING LTD

71-75 New Summer St
 Birmingham B19 3TE
 Phone: 0121 359 4566
 Fax: 0121 359 5410
www.drbenengineering.com



PLANT LIST - Large Bed-Area Presses

PRESS No.	PRESS NAME & TYPE	TONNAGE	SHUT HEIGHT		BED SIZE		SLIDE		STROKE		CUSHION			COIL FEED			
			MAX	MIN	FRONT TO BACK	LEFT TO RIGHT	FRONT TO BACK	LEFT TO RIGHT	LENGTH	PER MIN	PATTERN	HEIGHT UNDER BED	STROKE	WIDTH	THKS	FEED HEIGHT	TYPE
601	BRITISH CLEARING	700	780	540	1219	4267	1016	4115	500	14	~	~	~	~	~	~	~
602	STANCO	250	590	336	1250	2470	1000	2311	390	25	~	~	~	600 250	2 3	0 ~ 380	SERVO
603	STANCO	250	590	336	1250	2470	1000	2311	390	25	~	~	~	~	~	~	~
604	STANCO	250	590	336	1250	2470	1000	2311	390	25	~	~	~	450 300	2 3	0 ~ 380	SERVO
605	S.M.T.	500	609	203	1219	3048	1219	3048	457	12	~	~	~	~	~	~	~
606	CRAIG & DONALD	300	370	203	1219	1524	1016	1524	305	14	4" Square.	185	150	~	~	~	~
607	WILKINS & MITCHELL	400	1016	407	1524	2743	1524	2743	406	16	6" Square.	203	203	~	~	~	~
609	BRITISH CLEARING	250	635	203	1219	2134	1219	2007	457	12				~	~	~	~
611	WILKINS & MITCHELL	600	838	229	1676	2743	1676	2743	406	16	6" Square.	254	203	~	~	~	~
612	BRITISH CLEARING	500	965	508	1829	2845	1829	2845	660	9	~	~	~	~	~	~	~
613	WILKINS & MITCHELL	400	1143	533	1524	2743	1524	2743	406	16	6" Square.	203	203	~	~	~	~
614	SEYI	200	500	390	840	2420	650	1850	230	40	110 L~R 100 F~B		130	~	~	~	~

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PRESS No.	PRESS NAME	TONNAGE	SHUT HEIGHT		BED SIZE		SLIDE		STROKE		CUSHION			COIL FEED			
			MAX	MIN	FRONT TO BACK	LEFT TO RIGHT	FRONT TO BACK	LEFT TO RIGHT	LENGTH	PER MIN	PATTERN	HEIGHT UNDER BED	STROKE	WIDTH	THKS	FEED HEIGHT	TYPE
208	TURNER	100	300	225	500	750	225	600	150	40	Variable	75	80	-	-	-	-
209	SWEENEY & BLOCKSIDE	70	200	150	550	950	250	300	10-125	80	-	-	-	-	-	-	-
301	TURNER	100	508	381	660	914	406	711	127	40	-	-	-	305	3.2	125-200	GRIPPER
306	BLISS	35	254	166	406	558	215	330	88	30	-	-	-	153	1.7	100-150	GRIPPER
401	TURNER	100	457	356	635	889	482	710	200	40	350x250	75	100	-	-	-	-
402	TURNER	100	457	356	635	889	482	710	200	40	350x200	-	80	305	3.2	170	GRIPPER
403	TURNER	100	457	356	660	914	406	710	44-127	40	300x250	-	100	-	-	-	-
407	WILKINS & MITCHELL	100	355	200	1220	760	760	120	190	60	-	-	-	-	-	-	-
412	RHODES	100	500	275	625	675	300	275	60	30	-	-	-	-	-	-	-
502	SWEENEY & BLOCKSIDE	50	275	200	400	625	200	200	100	60	-	-	-	-	-	-	-
509	TAYLOR & CHALLEN	60	275	175	600	750	250	350	20-100	40	410x260	-	80	153	1.7	100	GRIPPER
615	SEYI	80	300	220	600	1100	480	560	100	80	-	-	-	-	-	-	-
616	SEYI	80	500	390	600	1100	480	560	150	60	410x200	100	80	-	-	-	-

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PLANT LIST - Ancillary Equipment

Type of Plant	Number
25 Kva Spot Welder	3
50 Kva Spot Welder	1
75 Kva Spot Welder	1
150 Kva Spot Welder	3
Promecam RG50-20 Press Brake	1
Nisshino MAP750 Punch Press	1
Rhodes 3000 x 5 Guillotine	1